PLASTI-WELD PURPLE PRIMER NSF

Latest Revision Date...05/05/00

Section 1 IDENTITY OF MATERIAL

TRADE NAME          PLASTI-WELD PURPLE PRIMER NSF
PRODUCT NUMBERS      90366S, 90356S, 90346S, 90336S, 90324
FORMULA             Organic Solvents
SYNONYMS            Tetrahydrofuran, Cyclohexanone, Methyl Ethyl Ketone

Section 2 HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>%</th>
<th>CAS NUMBER</th>
<th>SEC 313</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone</td>
<td>10-18%</td>
<td>108-94-1</td>
<td>No</td>
</tr>
<tr>
<td>Tetrahydrofuran (See SECTION-6)</td>
<td>3-10%</td>
<td>109-99-9</td>
<td>No</td>
</tr>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>70-85%</td>
<td>78-93-3</td>
<td>Yes</td>
</tr>
<tr>
<td>Colorant</td>
<td>&lt;1%</td>
<td>N/A</td>
<td>No</td>
</tr>
</tbody>
</table>

Section 3 KNOWN HAZARDS UNDER 29 CFR 1910.1200

<table>
<thead>
<tr>
<th>HAZARDS</th>
<th>YES</th>
<th>NO</th>
<th>HAZARDS</th>
<th>YES</th>
<th>NO</th>
</tr>
</thead>
<tbody>
<tr>
<td>Combustible Liquid</td>
<td></td>
<td>X</td>
<td>Skin Hazard</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Flammable Liquid</td>
<td>X</td>
<td></td>
<td>Eye Hazard</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Pyrophoric Material</td>
<td>X</td>
<td></td>
<td>Toxic Agent</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Explosive Material</td>
<td>X</td>
<td></td>
<td>Highly Toxic Agent</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Unstable Material</td>
<td>X</td>
<td></td>
<td>Sensitizer</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Water Reactive Material</td>
<td>X</td>
<td></td>
<td>Kidney Toxin</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Oxidizer</td>
<td>X</td>
<td></td>
<td>Reproductive Toxin</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Organic Peroxide</td>
<td>X</td>
<td></td>
<td>Blood Toxin</td>
<td>X</td>
<td></td>
</tr>
</tbody>
</table>
Corrosive Material  X  Nervous System Toxin  X
Compressed Gas  X  Lung Toxin  X
Irritant  X  Liver Toxin  X
Carcinogen NTP/IARC/OSHA  X
(see SECTION 6)

SECTION 4 REGULATION

<table>
<thead>
<tr>
<th>CHEMICAL</th>
<th>TLV (TWA)</th>
<th>PEL</th>
<th>STEL</th>
<th>Hazard Action Level</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone</td>
<td>25 ppm</td>
<td>50 ppm</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td></td>
<td>100 mg/cu m (skin)</td>
<td>200 mg/cu m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td>200 ppm</td>
<td>200 ppm</td>
<td>250 ppm</td>
<td>N/A</td>
</tr>
<tr>
<td></td>
<td>590 mg/cu m</td>
<td>590 mg/cu m</td>
<td>735 mg/cu m</td>
<td></td>
</tr>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>200 ppm</td>
<td>200 ppm</td>
<td>300 ppm</td>
<td>N/A</td>
</tr>
<tr>
<td></td>
<td>590 mg/cu m</td>
<td>590 mg/cu m</td>
<td>885 mg/cu m</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 5 REGULATED IDENTIFICATION

DOT PROPER SHIPPING NAME  CONSUMER COMMODITY ORM-D; For Gallons: Flammable Liquid, N.O. S., 3, UN 1993, PG II
DOT HAZARD CLASS          Class 3 Flammable Liquid
SHIPPING ID NUMBER        UN 1993 (Gallons Only)
EPA HAZARDOUS WASTE ID NUMBER  F-003 & F-005
EPA HAZARD WASTE CLASS    Ignitable Waste/Toxic Waste

SECTION 6 EFFECTS OF EXPOSURE

ENTRY ROUTE    INHALE - YES INGEST - YES SKIN - YES EYE - YES
OATEY ALL PURPOSE CEMENT

INHALATION  May cause irritation of mucous membranes, nose & throat, headache, dizziness, nausea, numbness of the extremities and narcosis in high concentrations. Has caused CNS depression & liver damage in animals, & high concentrations have caused retardation of fetal development in rats.

TETRAHYDROFURAN WARNING  The National Toxicology Program has reported that exposure of mice and rats to Tetrahydrofuran (THF) vapor levels up to 1800 ppm 6 hr/day, 5 days/week for their lifetime caused an increased incidence of kidney tumors in male rats and liver tumors in female mice. The significance of these findings for human health are unclear at this time, and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF. THF is not listed as a carcinogen by NTP, IARC, or OSHA. One THF vendor has recommended a reduction in the "acceptable exposure limit" from 200 ppm to 25 ppm, 8 and 12 hour time weighted average.

TARGET ORGANS  Eye, Skin, Kidney, Lung, Liver, Central Nervous System

SKIN  Chronic contact may lead to irritation & dermatitis. Chronic exposure to vapors of high concentration may cause dermatitis. May possibly be absorbed through the skin.

EYE  Vapors or direct contact may cause irritation.

INGESTION  May be aspirated into the lungs or cause systemic effects described under inhalation.

SECTION 7  EMERGENCY AND FIRST AID PROCEDURES - 303/623-5716 COLLECT

SKIN  If irritation arises, wash thoroughly with soap and water. Seek medical attention if irritation persists.

EYES  If fumes cause irritation, move to fresh air and irrigate eyes with water for 15 minutes. If irritation persists, seek medical attention.

INHALATION  Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Keep victim quiet and warm. Call a poison control center or physician immediately.

INGESTION  Drink water and call a poison control center or physician immediately. Avoid alcoholic beverages. Never give anything by mouth to an unconscious person.

SECTION 8  PHYSICAL AND CHEMICAL PROPERTIES

NFPA HAZARD SIGNAL  HEALTH 2 STABILITY 1 FLAMMABILITY 3 SPECIAL NONE

BOILING POINT  174 Degrees F / 66 C

MELTING POINT  N/A

VAPOR PRESSURE  70 mmHg @ 20 Degrees C
OATEY ALL PURPOSE CEMENT

VAPOR DENSITY 2.0  
(AIR = 1)

VOLATILE COMPONENTS 100% wt.

SOLUBILITY IN WATER 28 Parts

PH N/A

SPECIFIC GRAVITY 0.83 +/- 0.02

EVAPORATION RATE (BUAC = 1) = 6.0 - 8.0

APPEARANCE Purple Liquid

ODOR Ether-Like

WILL DISSOLVE IN Tetrahydrofuran

MATERIAL IS Liquid

SECTION 9 FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY LEL =1.0 % Volume UEL = 10.0 % Volume

FLASHPOINT AND METHOD USED 0-5 Degrees F. / PMCC

STABILITY Stable CONDITIONS TO AVOID: Heat, sparks and open flame. HAZARDOUS DECOMP. PDTS: Carbon monoxide / carbon dioxide.

HAZARDOUS POLYMERIZATION Will Not Occur. CONDITIONS TO AVOID: None

INCOMPATIBILITY/ MAT. TO AVOID Acids, oxidizing materials, alkalis, chlorinated inorganics (potassium, calcium and sodium hypochlorite), copper or copper alloys.

SPECIAL FIRE FIGHTING PROCEDURE FOR SMALL FIRES: Use dry chemical, CO2, water or foam extinguisher.

FOR LARGE FIRES: Evacuate area and call Fire Department immediately.

SECTION 10 SPILL AND DISPOSAL INFORMATION
SPILL OR LEAK PROCEDURES Ventilate area, stop leak if it can be done without risk. Take up with sand, earth, or other non-combustible absorbing material.

WASTE DISPOSAL Dispose of according to local, state, and Federal regulations.

SECTION 11 SAFE USAGE DATA

PROTECTIVE EQUIPMENT TYPES

EYES: Safety glasses with side shields. RESPIRATORY: NIOSH-approved canister respirator in absence of adequate ventilation. GLOVES: Rubber gloves. OTHER: Eye wash and safety shower should be available.

VENTILATION LOCAL EXHAUST: Open doors & windows. Exhaust ventilation capable of maintaining emissions at the point of use below PEL. If used in enclosed area, use exhaust fans. Exhaust fans should be explosion-proof or set up in a way that explosive concentrations of solvent vapors are not exposed to electrical fixtures or hot surfaces.

PRECAUTIONS HANDLING & STORAGE: Keep away from heat, sparks and flames; store in cool, dry place. OTHER: Containers, even empties will retain residue and vapors.

SECTION 12 MANUFACTURER OR SUPPLIER DATA

FIRM NAME & MAILING ADDRESS United Elchem Industries, 11535 Reeder Rd., Dallas, TX, 75229

PHONE NUMBER (972) 241-6601

EMERGENCY PHONE NUMBER For Emergency First Aid call (303) 623-5716 COLLECT For chemical transportation emergencies ONLY, call Chemtrec at 1-800-424-9300

SECTION 13 DISCLAIMER

The information herein has been compiled from sources believed to be reliable, up-to-date, and is accurate to the best of our knowledge. However, United Elchem Industries cannot give any guarantees regarding information from other sources, and expressly does not make warranties, nor assumes any liability for its use.