

Tear here (do not cut). Do not open until ready to use.

# 3M Scotchcast™ Reenterable Insulating and Sealing Compound 2123



## Instructions For Use

NOTE: In cold weather, warm "Unipak" container to 40°F (4°C) or warmer before mixing. Keep in a warm area, such as truck cab or inside pocket, until ready to use.

Step 1 – Remove "Unipak" container from this envelope.

Step 2 – Firmly grasp each side of bag near center barrier. Pull apart by rolling thumbs through the full length of the center barrier.



Step 3 – Mix by alternately squeezing the ends of bag, forcing encapsulant rapidly back and forth. Complete 10 to 20 vigorous squeezes (1 minute).



Step 4 – Strip encapsulant from corners of the "UNIPAK" container between fingers.



Step 5 – Complete mixing with an additional 20 to 30 vigorous squeezes (2 minutes).



Step 6 – Clip off corner of "UNIPAK" container and pour encapsulant immediately after mixing.



## WARNING

May cause eye, skin, nose and throat irritation.

### CONTAINS:

#### Part A:

Copolymer (25655-35-0);  
Vegetable Oil (8001-22-7);  
Epoxidized Vegetable Oil (8013-07-8).

#### Part B:

Hydrotreated heavy naphthenic petroleum distillates (64742-52-5); 1,3-Butadiene, homopolymer, hydroxyl-terminated (69102-90-5); Methylididecylamine (7396-58-9).

### PRECAUTIONS

Use only with adequate ventilation. Avoid breathing vapors. Avoid eye and skin contact. Do not ingest. Wash thoroughly after handling. Allow mixed resin residue, left in bag after dispensing, to cure in bag before disposal. For industrial use only.

### SUGGESTED FIRST AID

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. If signs/symptoms develop, get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air.

If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

**Additional Product Safety and Health Information Source:**  
Material Safety Data Sheet  
(MSDS document :19-3662-4 ) or  
**3M Electrical Markets Division**  
Austin, TX 78726-9000  
1-800-245-3573

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