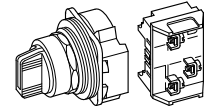


2-Position Selector Switch Devices, Non-Illuminated (Bul. 800T only)



2-Position Cylinder Lock Operator
Cat. No. 800T-H33A

800 T - H31 A
a b c d e



a

Protection Rating	
Code	Description
T	Metal, Type 4/13

b

Finger-Safe Guards	
Code	Description
Blank	No guards
C	Guards on terminals

c

Key Removal Position	
Maintained	
Code	Operator Function
H31	Key removal — left
H32	Key removal — right
H33	Key removal — both
Spring Return From Left	
Code	Operator Function
H42	Key removal — right ★
Spring Return From Right	
Code	Operator Function
H48	Key removal — left

d

Key Options for Cylinder Locks Δ			
Code	T Series Key No.	Code	T Series Key No.
Blank	D018 (Std. Key)	15	T112
03	D020	16	T115
04	D025	17	T324
05	D335	18	T382
06	D429	19	T404
07	D461	20	T171
08	D111	21	T484
09	D587	22	T547
10	D682	23	T569
11	D713	24	T692
12	D900	25	T752
13	D992	26	T178
14	D118	—	—

e

Contact Block(s)			
Code	Contact Configuration	Description	
		2-Position	
Blank	No contacts	—	—
Standard			
D1	1 N.O.	O	X
D2	1 N.C.	X	O
A	1 N.O. - 1 N.C.	O	X
		X	O
B	2 N.O. - 2 N.C.	O	X
		X	O
		O	X
		X	O
Max Duty (Horsepower Rated)			
D1M	1 N.O.		
D2M	1 N.C.		
PenTUFF (Low Voltage)			
D1V	1 N.O.		
D2V	1 N.C.		
AV	1 N.O. - 1 N.C.		
BV	2 N.O. - 2 N.C.		
Class1, Div. 2			
Logic Reed \clubsuit			
D1R	1 N.O.		
D2R	1 N.C.		
AR	1 N.O. - 1 N.C.		
BR	2 N.O. - 2 N.C.		
Sealed Switch \clubsuit			
D1P	1 N.O.		
D2P	1 N.C.		
AP	1 N.O. - 1 N.C.		
BP	2 N.O. - 2 N.C.		
Stackable Sealed Switch \clubsuit			
D1Y	1 N.O.		
D2Y	1 N.C.		
AY	1 N.O. - 1 N.C.		
BY	2 N.O. - 2 N.C.		

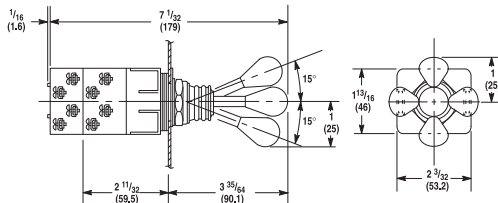
★ Target tables are reversed from those shown.

♣ Contact target tables same as those listed for standard and PenTUFF contact blocks.

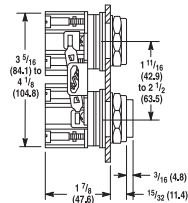
Δ Device supplied with 2 keys. Replacement key part no. for standard D018 key is X-181170. Consult your local Rockwell Automation sales office or Allen-Bradley distributor for additional replacement key numbers.

Dimensions in inches (millimeters). Dimensions are not intended to be used for manufacturing purposes.

Push Buttons and Switches (Bul. 800T Only)

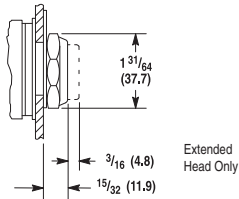


2-3-4 Way Switch
Shipping Wt. with 2 Contact Blocks 6 oz (0.17 kg)
Shipping Wt. with 4 Contact Blocks 8-1/2 oz (0.24 kg)

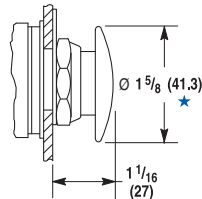


Mechanically Interlocked
Maintained Contact Push Button
Shipping Wt. 1 lb (0.45 kg)

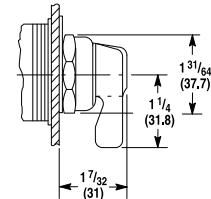
Push Buttons and Pilot Lights



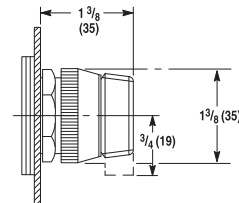
Flush and Extended
Head Push Button
Shipping Wt. 5-1/2 oz (0.15 kg)



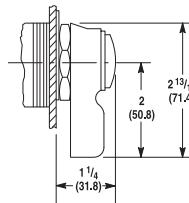
Mushroom Head Push Button
Shipping Wt. 7-1/2 oz (0.21 kg)



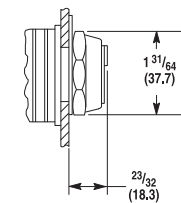
Non-Illuminated Knob Lever and
Standard Knob Selector Switch
Shipping Wt. 6 oz (0.17 kg)



Illuminated Knob Lever and
Standard Knob Selector Switch
Shipping Wt. 6 oz (0.17 kg)



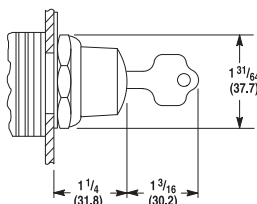
Wing Lever Selector Switch
Shipping Wt. 8 oz (0.22 kg)



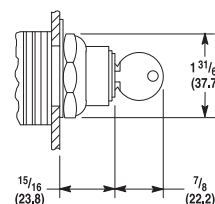
Coin Slot Selector Switch
Shipping Wt. 6 oz (0.17 kg)

★ Except jumbo which is 2-1/4 (57.2).

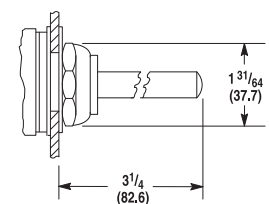
Operator Extension in Front of Panel (Bul. 800T Only)



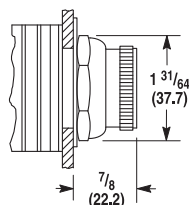
Key Operated Selector Switch
Shipping Wt. 12 oz (0.34 kg)



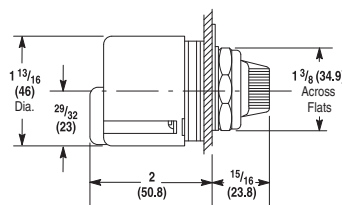
Push Button with Cylinder Lock
Shipping Wt. 12 oz (0.34 kg)



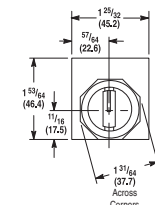
Wobble Stick
Shipping Wt. 9 oz (0.25 kg)



Selector Push Button
Shipping Wt. 6 oz (0.17 kg)

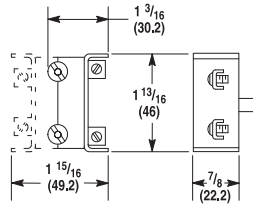


Type J Potentiometer Unit
Shipping Wt. 4 oz (0.11 kg)

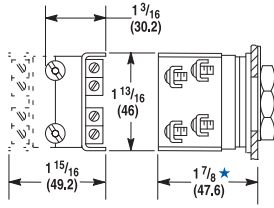


Dimensions in inches (millimeters). Dimensions are not intended to be used for manufacturing purposes.

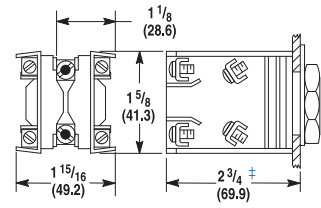
Blocks (Bul. 800T Only)



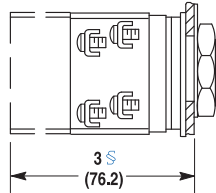
Mini Contact Block
7/8 (22.2) Deep



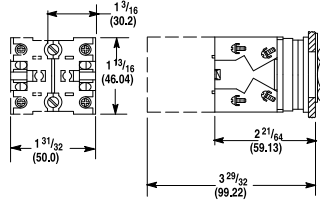
**Shallow, PenTUFF,
and Logic Reed Contact Blocks**
1-1/8 (28.6) Deep



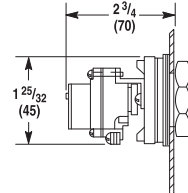
Sealed Switch Block
2 (50.8) Deep



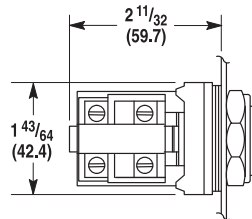
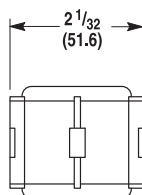
Tandem Mounting
(2 shallow contact
blocks stacked)



Stackable Sealed Switch Block
1.58 (40.1) Deep



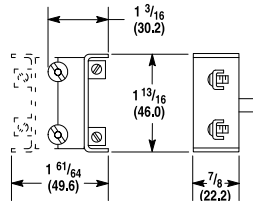
Time Delay Contact Block
(For Push Buttons Only)



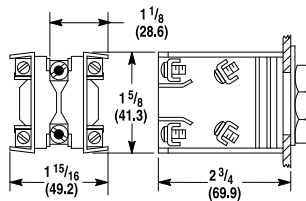
Snap Action Contact Block (For Push Button Only)

- ★ Dimension shown is for push buttons. Selector switch dimension is 2-1/32 in. (51.6 mm).
- ‡ Dimension shown is for push buttons. Selector switch dimension is 2-27/32 in. (72.2 mm).
- § Dimension shown is for push buttons. Selector switch dimension is 3-5/32 in. (80.2 mm).

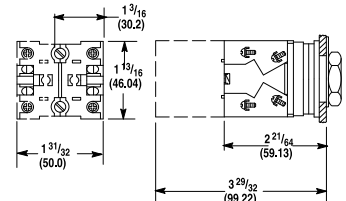
Blocks (Bul. 800H Only)



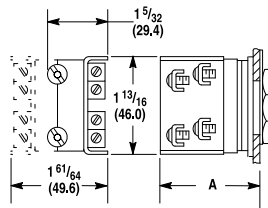
Mini Contact Block



Sealed Switch Block
2 (50.8) Deep



Stackable Sealed Switch Block
1.58 (40.1) Deep



**Shallow, PenTUFF and Logic
Reed Contact Blocks**

Dim.	Momentary Push Button	Maintained Push Button	Selector Switch
A	2 (50.8)	2 (50.8)	1-29/32 (48.4)

Operator Extension Behind Panel — When mounted with thrust washer, trim washer, or notched legend plate and correct number of rubber washers.

Specifications★

Electrical Ratings		
Contact ratings	Refer to the contact ratings tables on page 10-4.	
Dielectric strength	2200V for one minute, 1300V for one minute (Logic Reed)	
Electrical design life cycles	1,000,000 at max. rated load, 200,000 at max. rated load (Logic Reed)	
Mechanical Ratings		
Vibration	10...2000 Hz, 1.52 mm displacement (peak-to-peak) max./ 10 G max. (except Logic Reed)	
Shock	1/2 cycle sine wave for 11 ms ≥ 25 G (contact fragility) and no damage at 100 G	
Degree of protection	Type 1/4/12/13 (800T); Type 1/4/4X/12/13 (800H); EN/IEC 60529 IP66/65	
Mechanical design life cycles		
Push buttons	(Momentary, non-illuminated, flush and extended head)	10,000,000 min.
	(Momentary, illuminated)	250,000 min.
	(Push-pull/twist-to-release)	250,000 min. ‡
Selector switches	(Non-illuminated)	1,000,000 min.
	(Illuminated, key-operated)	200,000 min.
Potentiometers	25,000 min.	
All other devices	200,000 min.	
Contact operation	Shallow, mini, and low-voltage contact blocks: Slow, double make and break Logic Reed and sealed switch contact blocks: Single break magnetic	
Wire gauge/Terminal screw torque	#18...14 AWG (#18...10 Max Duty) / 6...8 lb•in	
Typical operating forces		
Operators without contact blocks	Flush, extended button, standard mushroom, jumbo plastic mushroom: 2 lbs max. Jumbo and extended aluminum mushroom head: 3.95 lbs max. Maintained selector switch: 3.6 in•lb max.	
Spring return selector switches	3.6 in•lb to stop, 0.2 in•lb to return	
Illuminated push buttons and push-to-test pilot lights	5 lb max.	
2-position push-pull	8.0 lb max. push or pull	
3-position push-pull	8 lb max. push to in position or pull to center position (15 lb max. pull to out position)	
Twist-to-release or push-pull	9 lbs max. push or pull 30 in•oz max. twist, 6 in•oz minimum return	
Potentiometer	Rotational torque 3...12 in•oz; stopping torque 12 in•lb (minimum)	
Contact blocks	Standard	1 lb
	Logic Reed	1 lb max.
	Sealed switch	3 lb max. at 0.205 in. plunger travel
	Stackable sealed switch	1 lb max.
	MaxDuty	1.4 lb max.
	PenTUFF	1.4 lb max.
	Self Monitoring	1.6 lb
Environment		
Temperature range	Operating	-40...+131 °F (-40...+55 °C)
	Storage	-40...+185 °F (-40...+85 °C)
Note: Operating temperatures below freezing are based on the absence of moisture and liquids. Consult your local Rockwell Automation sales office or Allen-Bradley distributor for use in lower temperature applications.		
Humidity	50...95% RH from 77...140 °F (25...60 °C) per Procedure IV of MIL-STD-810C, Method 507.1 cycling test	

★ **Performance Data** — Performance data given in this publication is provided only as a guide for the user in determining suitability and do not constitute a performance warranty of any kind. Such data may represent the results of accelerated testing at elevated stress levels, and the user is responsible for correlating the data to actual application requirements. ALL WARRANTIES AS TO ACTUAL PERFORMANCE, WHETHER EXPRESS OR IMPLIED, ARE EXPRESSLY DISCLAIMED.

‡ Illuminated Trigger Action E-stops are rated for 150,000 min. mechanical operations when using Cat. No. 800TC-XD4S Self-Monitoring Contact Blocks (SMCBs).

Standard Contact Ratings

Minimum: 24V, 24 mA

Maximum thermal continuous current I_{th} 10 A AC/2.5 A DC. Bulletin 800T units with 800T-XA contacts have ratings as follows:

Max. Opertnl. Volts U_e	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts U_e	Make	Break
AC 600	AC-15	A600	120...600	7200VA	720VA
			72...120	60 A	720VA
			24...72	60 A	10 A
DC 600	DC-13	Q600	28...600 24...28★	69VA 2.5 A	

★ For applications below 24V/24 mA, PenTUFF or Logic Reed contacts are recommended.

Sealed Switch Contact Ratings

Minimum: 5V, 1 mA

Maximum continuous current I_{th} 5 A. Bulletin 800T units have control circuit ratings with sealed switch contact blocks as follows:

Max. Opertnl. Volts U_e	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts U_e	Make	Break
AC 600	AC-15	B600	120...600	3600VA	360VA
			0...120	30 A	3 A
DC 300	DC-13	P300	24...300 0...24	138VA 5.0 A	

Stackable Sealed Switch Contact Ratings

Minimum: 5V, 10 mA (digital); 24V, 1 mA (analog)

Maximum continuous current I_{th} 2.5 A. Bulletin 800T units have control circuit ratings with sealed switch contact blocks as follows:

Max. Opertnl. Volts U_e	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts U_e	Make	Break
AC 300	AC-15	C300	120...300	1800VA	180VA
			0...120	15 A	1.5 A
DC 150	DC-13	Q150	24...150 0...24	69VA 2.5 A	

Logic Reed Contact Ratings

Minimum — DC: 5V, 1 mA

Maximum — DC: 30V, 0.06 A, AC: 150V, 0.15 A

Should only be used with resistive loads.

Materials Used in 800H Type 4X Operators

Thermoplastic Polyester (Fiberglass Reinforced)

- Bushings
- Mounting Rings
- Sockets

Thermoplastic Polyester

- Non-illuminated button caps

Transparent Amorphous Nylon

- Pilot light lens cap
- Illuminated button caps

Glass Filled Crystalline Nylon

- Thrust washer

Mineral Filled Nylon

- Trim washer

Nitrile (Synthetic Rubber)

- Gaskets and internal seals

PenTUFF™ (Low Voltage) Contact Ratings

Minimum DC: 5V, 1 mA

Maximum thermal continuous current I_{th} 2.5 A AC/1.0 A DC. Bulletin 800T units with 800T-XAV contacts have ratings as follows:

Max. Opertnl. Volts U_e	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts U_e	Make	Break
AC 300	AC-15	C300	120...300	1800VA	180VA
			0...120	15 A	1.5 A
DC 150	DC-13	R150	24...150 0...24	28VA 1.0 A	

Snap Action Contact Ratings

Max. Opertnl. Volts U_e	Contact Rating Designation	Rated Operational Currents		
		Volts U_e	Make	Break
AC 300	A300	120...300	7200VA	720VA
		24...72	60 A	10 A
DC 250	—	230...250	0.2 A	
		115...125	0.4 A	

MaxDuty Contact Rating

Maximum thermal continuous current I_{th} 24 A.

Pilot Duty — 120V AC, 12 A; 24V DC, 10 A

Motor Ratings — 120V AC, 1.5 Hp; 240V AC, 3 Hp; 24V DC, 10 A FLA/60 A LRA

Time Delay Contacts

Max. Opertnl. Volts U_e	Contact Rating Designation	Rated Operational Currents		
		Volts U_e	Make	Break
AC 120	B150	120	3600VA	360VA

Note: This device is not rated for DC applications.

Adjustment range: 0.5...15 s ± 25% $I_{th} = 5 A$

Standards Compliance

UL 508

CCC

Certifications

UL Listed

(File No. E14840, E10314)

Guide No. NKCR, NOIV, NISD)

CSA Certified

(File No. LR1234, LR11924)

CSA C22.2, No. 14

CE Marked (EN/IEC 60947-5-1,

EN/IEC 60947-5-5,

EN ISO 13850)