

3M™ Double Coated Foam Tapes

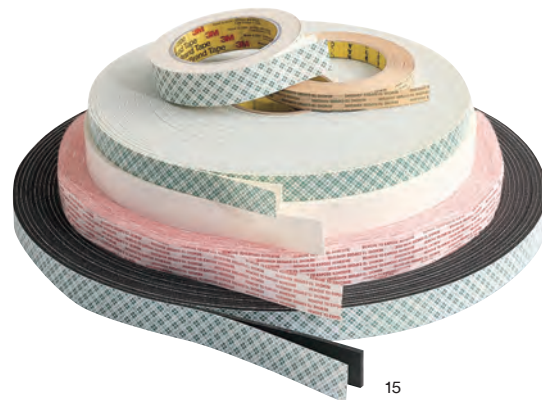
Product	Tape Thickness mils (mm)	Liner Type	Description	Adhesive Type	Temp. Resistance		Adhesive Type	Relative Adhesion		Application Ideas	
					Min Hr	Days Weeks		HSE	LSE		
Urethane											
4004	250 (6.4)	A	Off-white, open-cell urethane foam carrier. High shear adhesive with high temperature resistance.	100	380°F (193°C)	220°F (104°C)	Med	High	Low	Bond acoustic panels to walls. Mount air fresheners. Mount soap dispensers. Mount interior signs and nameplates. Attach wire clips to various surfaces. Mount electrical channel to wall.	
4008	125 (3.2)										
4016	62 (1.6)										
4026	62 (1.6)										
4032	31 (0.8)										
4052	31 (0.8)										
4056	62 (1.6)		Black versions of 4016 and 4026.	100	380°F (193°C)	220°F (104°C)					
4085	45 (1.1)	E	Off-white, open-cell urethane foam carrier. High tack adhesive.	740	200°F (93°C)	125°F (52°C)					
Polyethylene											
4451	32 (0.8)	C	Black, closed-cell, high density polyethylene foam carrier. High tack synthetic rubber.	A135	150°F (66°C)	120°F (49°C)	Med	High	Low	Removable applications where good static is needed. Exhibits and trade shows. Nameplates.	
4462	31 (0.8)	B	White or black, closed-cell polyethylene foam carrier. High tack adhesive.	745	158°F (70°C)	120°F (49°C)				Low	Attach hooks, wire clips and racks. Mount retail shelf price channels. Mount pen holders.
4466	62 (1.6)										
4492	31 (0.8)	C	White or black, closed-cell polyethylene foam carrier. High shear adhesive with high temperature resistance.	430	180°F (82°C)	158°F (70°C)				Low	Mount nameplates on awards and novelties. P.O.P. displays and signs.
4496	62 (1.6)										
Acrylic											
4658F	31 (0.8)	D	Clear, closed-cell, acrylic foam tape. Clean removability from many substrates.	100	212°F (100°C)	175°F (80°C)	High	High	Low	Removable P.O.P. displays. Signs. Exhibits and trade shows. Nameplates.	

Liner Types:

- A – 3 mil 62# Densified Kraft paper – Green plaid
- B – 3 mil Densified Kraft paper – White
- C – 4 mil 58# Polycoated Kraft paper – Tan
- D – 2 mil Polyester film – Clear
- E – 3 mil Densified Kraft paper – Tan

Relative Adhesion:

- HSE – High Surface Energy
- LSE – Low Surface Energy



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Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.