

## BAND SAW BLADE SELECTION GUIDE

- 1** Identify the work piece thickness in the columns  
Follow the column down to find work piece type:

**MOST SOLID MATERIALS** or

**VERY HARD SOLID MATERIALS (like stainless steel)** or

**INTERRUPTED CUTTING (like structurals and profiles)**

Follow the row to the left to identify the appropriate teeth per inch (TPI)

Note: Fewer TPI cut faster but rougher, while more TPI cut smoother but slower

|                 |           | WORK PIECE THICKNESS |                  |                  |             |
|-----------------|-----------|----------------------|------------------|------------------|-------------|
|                 |           | 5/16" - 1/2"         | 3/16" - 5/16"    | 5/32" - 3/16"    | UP TO 5/32" |
| BAND SAW BLADES | 10 TPI    | SOFTEST MATERIAL     |                  |                  |             |
|                 | 14 TPI    | HARDEST MATERIAL     | SOFTEST MATERIAL |                  |             |
|                 | 18 TPI    |                      | HARDEST MATERIAL | SOFTEST MATERIAL |             |
|                 | 24 TPI    |                      |                  | HARDEST MATERIAL |             |
|                 | 10/14 TPI |                      |                  |                  |             |
|                 | 14/18 TPI |                      |                  |                  |             |
|                 |           |                      |                  |                  |             |

## BI-METAL PORTABLE BAND SAW BLADES

### MAXIMUM DURABILITY

- Matrix II high speed steel protects teeth from chipping and breaking

### EXTENDED LIFE

- Alloy backing steel resists kinking and snapping

### CLEAN CUTS

- Precision formed teeth cut quickly and smoothly

### Deep Cut Blades

- Designed to maximize performance of any portable band saw that takes a 44-7/8" blade

| Length  | TPI   | 1 Pack     | 2 Pack     | 3 Pack     | Bulk       | Qty |
|---------|-------|------------|------------|------------|------------|-----|
| 44-7/8" | 10    | 48-39-0500 | —          | 48-39-0501 | 48-39-0502 | 100 |
| 44-7/8" | 14    | 48-39-0510 | 48-39-0514 | 48-39-0511 | 48-39-0512 | 100 |
| 44-7/8" | 18    | 48-39-0520 | 48-39-0524 | 48-39-0521 | 48-39-0522 | 100 |
| 44-7/8" | 24    | 48-39-0530 | 48-39-0534 | 48-39-0531 | 48-39-0532 | 100 |
| 44-7/8" | 10/14 | 48-39-0550 | 48-39-0554 | 48-39-0551 | 48-39-0552 | 100 |
| 44-7/8" | 14/18 | 48-39-0560 | —          | 48-39-0561 | 48-39-0562 | 100 |

### Compact Blades

- Designed to maximize performance of Milwaukee® Compact Band Saws

| Length  | TPI | 1 Pack     | 3 Pack     | Bulk       | Qty |
|---------|-----|------------|------------|------------|-----|
| 35-3/8" | 10  | 48-39-0508 | 48-39-0509 | 48-39-0507 | 100 |
| 35-3/8" | 14  | 48-39-0518 | 48-39-0519 | 48-39-0517 | 100 |
| 35-3/8" | 18  | 48-39-0528 | 48-39-0529 | 48-39-0527 | 100 |
| 35-3/8" | 24  | 48-39-0538 | 48-39-0539 | 48-39-0537 | 100 |

## 48-08-0260 Portable Bandsaw Table (fits all Milwaukee band saws)



### FEATURES

- Converts all Milwaukee portable band saws to stationary units
- Can be mounted on work bench or used with 3/4" diameter pipe for legs
- Heavy-duty clamping chain and crank nut easily secures all shapes of material
- Additional block and arm now included fits all new Milwaukee band saw designs